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Research Article

Comparison of the vertical deflection of loaded T and RSF stiffeners of marine structures

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Abstract

This work aims to compare the vertical deflection between perfect T and Rectangular Support Flange (RSF) stiffeners when subjected to forces and pressures. The geometry of stiffener models comprises the conventional T stiffener model design, used in double hull oil tankers, and the RSF stiffener, which is of a modified type whose design is based on T stiffener specifications. The deflection theories of simply supported beam were studied by the double integral method. Finite Element Analysis (FEA) is used to design and simulate the vertical deflection and the maximum equivalent stress of stiffeners when subjected to force and pressure under the same boundary condition. Various stiffener models are studied, and the FEA results presented graphically. The theoretical and FEA results are in good agreement. The load-deflection curves show that the performance of the RSF stiffener is superior to that of the conventional T stiffener.

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1. Introduction

Maritime safety is important for the protection of marine life, the environment, and property. A naval architect aims to design and construct a marine structure that can withstand loads from waves and turbulent currents in the ocean. Ship and offshore hull structures are subjected to longitudinal bending by external forces and pressure, such as wave and current loads, loading cargo, and installed equipment and machinery weight. Generally, hull structures are built up of a combination of plates, girders, stiffeners, columns, and other reinforcements in transverse and longitudinal framing systems to increase the strength of the hull structure. The deformation of a stiffened plate with conventional stiffeners has been studied. A typical steel stiffened plate structure can be studied in 3 levels: the entire structure level, the stiffened panel level, and the bare plate level (Paik & Kim, 2002). Furthermore, local damage-induced imperfections existing in stiffeners have been investigated by Witkowska and Soares (2009). The strength of the plates of hull girders is increased by using conventional stiffeners, which are steel sections of various types, e.g., flange bars, T sections, and angle sections. Each type of stiffener has different dimensions in order to allow its proper installation at a given position on the hull girder (Badran et al., 2007). Nonconventional stiffeners have also been used in ship and offshore structure design and construction for many years, e.g., rectangular box stiffeners, Hat stiffeners, and N and M stiffeners. Moreover,

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new types of non-conventional stiffeners have been studied and applied in a midship section of a double-hull oil tanker to simulate the ultimate strength, which is defined as the Y-stiffener type, as shown in **Figure 1(a)** (Badran et al., 2013). The study obtained a comparison of the displacement result between T stiffeners and Y-stiffeners subjected to lateral loads. Both stiffeners had the same applied load and section modulus. The result of the load-displacement curves of the Y-stiffener was greater than that of the T stiffener. This indicated the strength of the structure. The Y-stiffener models have a specific geometry, which adds a trapezoid part called the "Hat" between the bottom plate and the T stiffener, as shown in **Figure 1(b)**. Moreover, designs of Y-stiffeners have been optimized and investigated in the way of replacement conventional stiffeners by applying the International Association Classification Society-Common Structural Rules (IACS-CSR) (Badran et al., 2009; Leheta et al., 2016).

Beam theories were used in this paper (Beer et al., 2013; Pytel & Singer, 1981; Roark & Young, 1989). The deflection of simply supported beam in composite material structure, thinwalled, rectangular cross-section beams under pure bending condition were investigated by Rasheed et al. (2017); also, the bending of the simply supported beam at 2 fixed positions when subjected to vertically concentrated force and distributed loading was presented by Li and Kang (2015). Finite Element Analysis (FEA) was used to calculate the value of displacement and the longitudinal structural maximum stress of the stiffener model. ANSYS software has been used to design the plates of a ship, and static numerical analysis has been done based on nonlinear finite element theory (Saad-Eldeen et al., 2016). The material properties of the stiffener models were defined by Badran et al. (2013). The response of Euler-Bernoulli beams and stiffen panels with a given Young's modulus and Poisson ratio have been analysed (Sofi & Muscolino, 2015; Tanaka et al., 2014; Xu et al., 2017). The boundary conditions were defined for the girder in a finite element model (FEM) by simply supported beam conditions (Azmi et al., 2017), i.e., pin and roller. For the pin support, the girder was fixed against the displacements in the x, y, and z directions, and the roller support only allowed displacement in the z-direction. The load-deflection curve of unstiffen and stiffen panels has been studied, and a comparison made between the ultimate load result from the FEM and the ultimate load result from EN 1993-1-5 (Timmers & Lener, 2016). Moreover, Dundar et al. (2015) focused on the mid-span location and generated load-midspan deflection curve.

The main aims of this paper are firstly: the concentrated and distributed loads subjected on the flange of the stiffener models in a negative y-direction, then comparison of the deflection result with theoretical values; secondly: the stiffener model subjected to force and pressure at the nodes at the bottom of the plate in a positive y-direction, to get the result of the load-deflection curve.

2. Stiffener geometry

The purpose of this paper is to present a comparison of the displacement result between Rectangular Support Flange (RSF) and T stiffener subjected to concentrated and distributed loads. The standard of T stiffener as referred to in a ship hull structure is shown in **Figure 1(a)**. The characteristics of the RSF stiffener are different from a conventional T stiffener, since the top part of the RSF stiffener has a rectangular part between the web and flange.

The stiffener model in this research is classified into 5 types, with different structural dimensions. The RSF stiffener dimensions are selected to replace T stiffeners, based on the same weight, section area, and bottom plate dimension. The geometry of the standard T stiffeners and RFS stiffeners are shown in **Figures 2** and **3**, respectively. Moreover, **Tables 1** and **2** show the basic dimensions of T and RSF stiffeners with the plate.

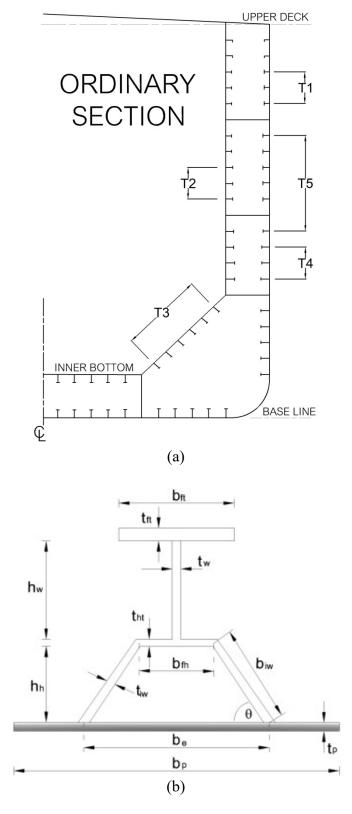


Figure 1 Midship section of double-hull oil tanker and geometry of Y-stiffener (Badran et al., 2013).

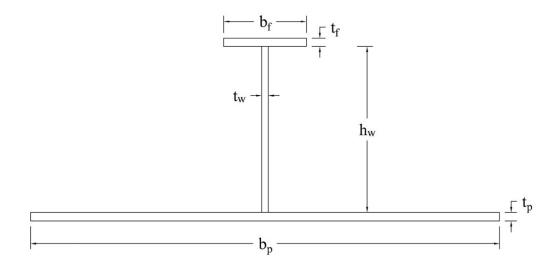


Figure 2 Geometry of T stiffeners.

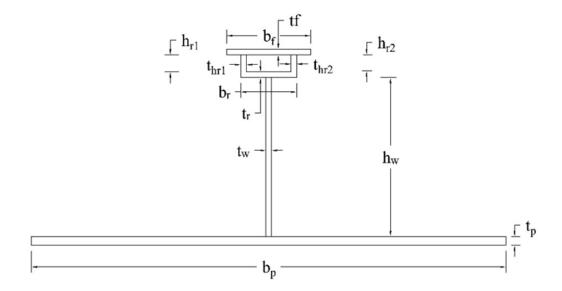


Figure 3 Geometry of RSF stiffeners.

Table 1 Dimension of the standard T stiffener.

Model	\boldsymbol{b}_p	t_p	h_w	t_w	b_f	t_f	H_T
T1	850	15.5	300	12	150	15	330.5
T2	850	15	360	12	150	18	393
T3	850	17.5	400	12	150	18	435.5
T4	850	16.5	380	12	150	18	414.5
T5	850	15.5	330	12	150	15	360.5

Note: the unit of all dimensions are in millimeters (mm)

Table 2 Dimension of the RSF stiffener.

Model	b_p	t_p	h_w	t_w	b_r	t_r	h_{r1}	t_{r1}
RSF1	850	15.5	280	10	100	10	30	10
RSF2	850	15	350	10	80	10	40	10
RSF3	850	17.5	360	10	100	9	30	8
RSF4	850	16.5	380	8	100	10	40	12
RSF5	850	15.5	330	10	80	10	30	8
Model	h_{r2}	t_{r2}	$\boldsymbol{b}_{\!f}$	t_f	H_T			
RSF1	30	10	145	10	345.5			
RSF2	40	10	160	12	427			
RSF3	30	8	140	18	434.5			
RSF4	40	12	150	15	461.5			
RSF5	30	8	160	10	395.5			

Note: H_T is the total height of stiffener.

The unit of all dimensions are in millimeters (mm)

3. Beam theory

A beam is a structural longitudinal member designed to support lateral loads applied at various points along the member. In this study, the loads (concentrated & distributed) are perpendicular to the axis of the beam. Beams are categorized according to the way of support and the longitudinal distance is called the span as follows:

(a) Simply supported beam (d) Continuous beam

(b) Overhanging beam

(e) Propped cantilever beam

(c) Cantilever beam

(f) Fixed beam

This paper will assume a simply supported beam for studying the stiffeners, because this kind of beam has 2 supports and undergoes shearing and bending, and is one of the simplest structure elements in existence. Validation will be done using the beam deflection theories for a ship and offshore structure component welded onto a small steel part connected with the main structure.

3.1 Deflection of beam

The determination of the deflection of beam is vital for beam analysis. There are several methods that can be used to validate beam deflections accurately. Even though these methods are based on the same principles, this paper considered the deflection of a vertically loaded beam by using the Double Integration Method (Macaulay's method), which was simplified and broadened for calculation. The maximum deformation of T and RSF stiffeners was calculated by this method. Two kinds of loads were applied (in the vertically downward direction) on the surface flange area of the stiffener; concentrated load applied on the transverse line at the mid-span of the flange part, and distributed load applied to the whole top area of the stiffener flange.

The elastic flexure formulas were used to determine the maximum flexure stress, σ_m , by the following equation (Beer et al., 2013):

$$\sigma_m = \frac{Mc}{I} \tag{1}$$

where M is the maximum bending moment, c is the greatest distance from the neutral surface of the member, and I is the moment of inertia or second moment of area of the cross-section.

And the deformation of the member caused by the bending moment, M, measured by the curvature, ρ , of the neutral surface is given by:

$$\frac{1}{\rho} = \frac{M}{EI} \tag{2}$$

where ρ is the radius of curvature and E is the modulus of elasticity.

3.1.1 Macaulay's or double integration method

The elastic curve of the beam can be determined by the equation of the vertical displacement y of any location in terms of x coordinate. In **Figure 4**, the value of the slope $\tan \theta = dy/dx$, so $d\theta/dx = d^2y/dx^2$. Let ρ be the radius of curvature over the arc length on a neutral surface, so $1/\rho = d^2y/dx^2$. Substituting the value of $1/\rho$ in Eq. (2) will get the differential equation of the elastic curve of a beam:

$$\frac{d^2y}{dx^2} = \frac{M}{EI} \tag{3}$$

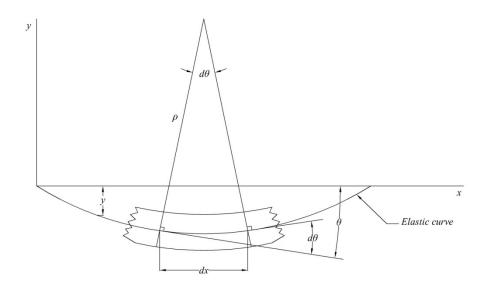


Figure 4 Elastic curve (Pytel & Singer, 1981).

Integrating the above equation twice gives the beam deflection equation of the elastic curve of the y-direction in any x distance (assuming the flexural rigidity EI is constant value):

$$y = \frac{1}{FI} \iint M dx dx + C_{1x} + C_2 \tag{4}$$

where C_1 , C_2 are constants which are evaluated from the boundary condition of a beam support and loading.

T and RSF stiffeners with length 5 m were analyzed by simply supported beam theory, which were subjected to concentrated and distributed load, respectively. The calculation of the maximum deflection compared the results of both stiffener types.

• Simply supported beam subjected to the concentrated load.

A concentrated load magnitude 5 kN subjected to the mid-span of the stiffener models, see **Figure 5**. The formula of bending moment is as follows:

$$M = \frac{Px}{2} - P\left(x - \frac{L}{2}\right) \tag{5}$$

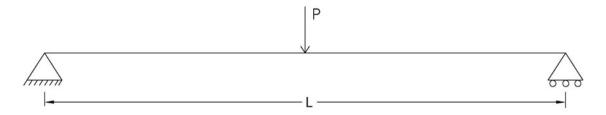


Figure 5 Free Body Diagram of simply supported beam subjected to concentrated load.

And the formulas of slope equation and deflection equation are shown below, respectively:

$$\theta = \frac{dy}{dx} = \frac{1}{EI} \left(\frac{Px^2}{4} - \frac{P}{2} \left(x - \frac{L}{2} \right)^2 - \frac{3PL^2}{48} \right) \tag{6}$$

$$y = \frac{1}{EI} \left(\frac{Px^3}{12} - \frac{P}{6} \left(x - \frac{L}{2} \right)^3 - \frac{3PL^2x}{48} \right) \tag{7}$$

The maximum deflection of the beam subjected to concentrated load can be illustrated by:

$$y = \frac{PL^3}{48EI} \tag{8}$$

T1 stiffener specification

Where P = 5 kN, $E = 2.06 \times 10^5$ N/mm², $I_{max} = 254,759,364.2$ mm⁴, L = 5,000 mm.

The theoretical solution shows that the value of maximum deflection at mid-span is 0.219121 mm.

• Simply supported beam subjected to the distributed load.

A distributed load magnitude 5 N/mm subjected to the flange area of the stiffener models, see **Figure 6**. The formula of bending moment is as follows:

$$M = \frac{QLx}{2} = \frac{Qx^2}{2} \tag{9}$$

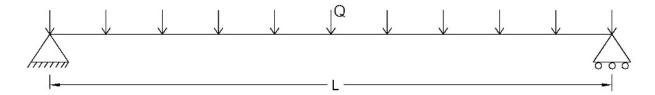


Figure 6 Free Body Diagram of simply support beam subjected to distributed load.

And the maximum deflection of beam subjected to distributed load is:

$$y_{\text{max}} = \frac{5QL^2}{384EI} \tag{10}$$

T1 stiffener specification

Where Q = 5 N/mm, E = $2.06 \times 105 \text{ N/mm}^2$, $I_{max} = 254,759,364.2 \text{ mm}^4$, L = 5,000 mm.

The theoretical solution shows that the value of maximum deflection at mid-span equals 0.77534 mm.

RSF1 stiffener specification

Where Q = 5 N/mm, E = 2.06×10^5 N/mm², $I_{max} = 288,460,855.4$ mm⁴, L = 5,000 mm.

The theoretical solution shows that the value of maximum deflection at mid-span equals 0.68475 mm.

3.1.2 Comparison of the maximum deflection in y-direction result between T and RSF stiffeners by theorem

The calculation results from the Double Integration method in the maximum deflection in the y-direction between T and RSF stiffeners are shown in **Tables 3** and **4**, where the results from both methods have the same value of the displacement. The comparison results clearly show that the displacement of T stiffeners is greater than the RSF stiffeners model in the condition of same weight, section area, and subject load. This implies the strength of each stiffener model.

Table 3 The calculation deflection result of a *concentrated load* of stiffener models by Double Integration Method.

Model	Maximum deflection (mm)		
T1	0.24811		
RSF1	0.21912		
T2	0.15311		
RSF2	0.12712		
T3	0.11661		
RSF3	0.10943		
T4	0.13251		
RSF4	0.09645		
T5	0.20225		
RSF5	0.16508		

Table 4 The calculation deflection result of a *distributed load* of stiffener models by Double Integration Method.

Model	Maximum deflection (mm)
T1	0.77534
RSF1	0.68475
T2	0.47848
RSF2	0.39726
T3	0.36440
RSF3	0.34196
T4	0.41409
RSF4	0.30139
T5	0.63205
RSF5	0.51589

4. Finite Element Analysis

The Finite Element Analysis (FEA) is a numerical simulation technique to approximate the solution of a solid mechanics problem. In engineering work and research field, the goal is to reduce cost by reducing the number of physical prototypes and experimental and optimization components in the design of products. This paper uses FEA to predict the linear deformation of the stiffener models that are subjected to concentrated and distributed loads. The modeling and analysis method used the commercial software "Ansys Workbench 17.2 student's version" to design the 3D model. The numeral solution employed the elastic range behavior of the stiffener plates.

4.1 Stiffener geometry specification

The length of the stiffener model was 5 m and the base plate of each stiffener number was be the same thickness and width. The T stiffener consisted of 170 elements and 506 nodes. The RSF stiffener consisted of 234 elements and 768 nodes. The Ansys workbench 17.2 student products have defined a limitation of element and node 32k for structural physics modeling. The number of elements and nodes used influence the accuracy of FEA. If too many elements are used, a model might take a long time for simulation, but if an insufficient number of elements is used, the solution might be inaccurate. So, in this simulation, meshing function defined an element size in body sizing method to 200 mm. The fineness quantity of elements showed different results with coarseness.

Table 5 Comparison result in concentrated load of T stiffener between theoretical method and FEA.

Model	Theoretical method	FEA	Error %
T1	0.2481	0.2417	0.0257
T2	0.1531	0.1561	0.0196
T3	0.1166	0.1231	0.0203
T4	0.1325	0.1375	0.0378
T5	0.2023	0.2022	0.00007

Table 6 Comparison result in distributed load of T stiffener between theoretical method and FEA.

Model	Theoretical method	FEA	Error %	
T1	0.7753	0.7757	0.00044	
T2	0.4784	0.4787	0.00042	
T3	0.3644	0.3835	0.0526	
T4	0.4140	0.4259	0.0284	
T5	0.6320	0.6431	0.017	

Tables 5 and 6 show the comparison results of the maximum deflection of the stiffener models with the theoretical and FEA calculation results of the stiffener models. The maximum deflection results between the 2 methods show the percentage error is in agreement, which can indicate the mesh is fine enough and the setting condition in the FEA calculation is correct.

4.2 Specifying material properties and boundary condition

The physical properties of the stiffener models are defined; the density is 7.85×10^{-6} kg/mm³, Young's modulus is 206,000 N/mm², and Poisson's ratio is 0.3 (Badran et al., 2013). As mentioned in section 4, an analytical solution focused on a linear elastic range of material, so this section neglected the value of the yield stress.

The stiffener models (T and RSF) are defined as a simply supported beam, where one side showed constraint on nodes of the plate in coordinates X, Y, and Z (fixed support), as shown in **Figure 7**, and the other side showed constraint on the plate nodes in coordinates X and Y, as shown in **Figure 8**. When considering nodes above the plate, both side of the stiffeners showed constraint in the X direction (**Figures 9** and **10**).

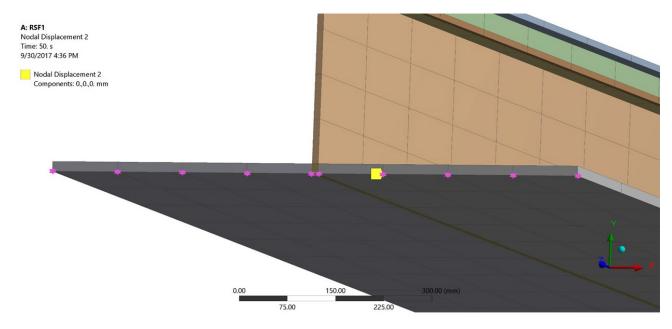


Figure 7 Boundary condition: Fixed support on plate nodes.

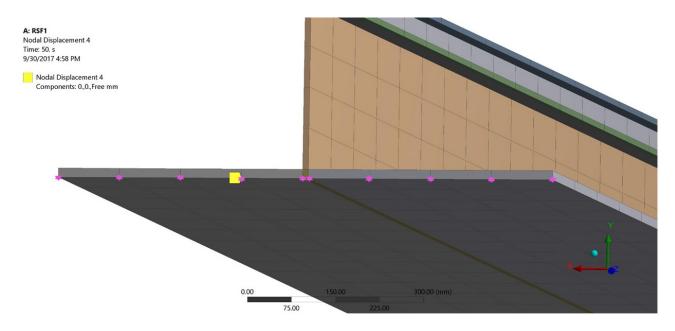


Figure 8 Boundary condition: Displacement on plate nodes constant in *X* and *Y* direction.

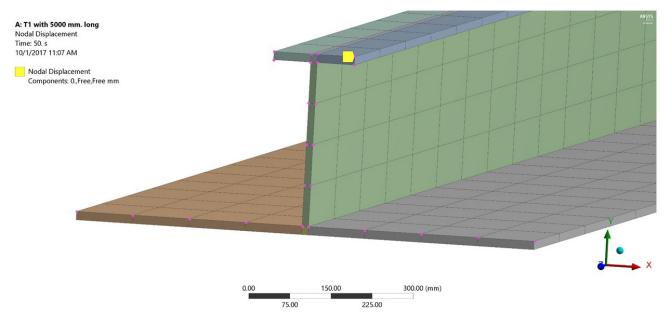


Figure 9 Boundary condition: Displacement on nodes above plate constant in *X* direction of T stiffener.

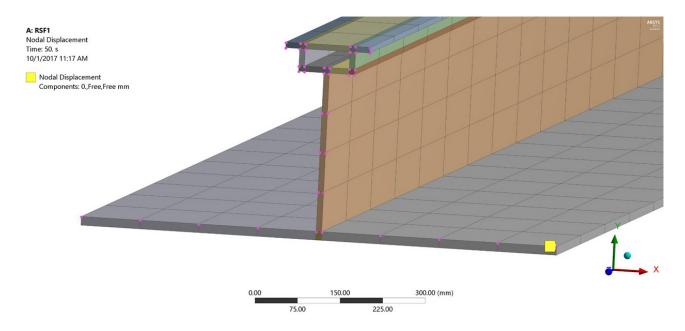


Figure 10 Boundary condition: Displacement on nodes above plate constant in *X* direction of RSF stiffener.

T and RSF stiffeners were subjected to uniform load on all nodes of the bottom plate of the stiffener model in a positive y-direction, with 210 nodes in total. The maximum force was 5×10^5 N and the maximum pressure was 0.5 MPa, as shown in **Figures 11** and **12**, respectively. The number of load steps are defined as 50 steps by 1 s of a step of time.

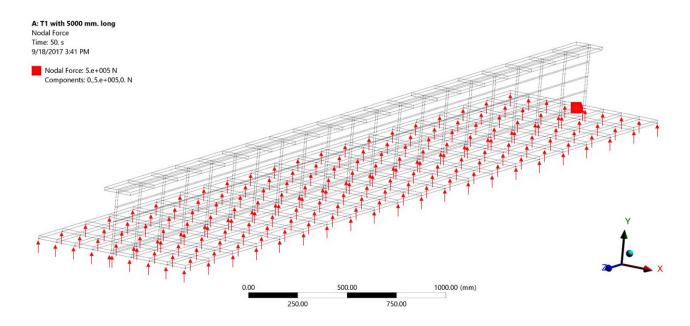


Figure 11 Load on all nodes of the stiffener plate in positive y-direction.

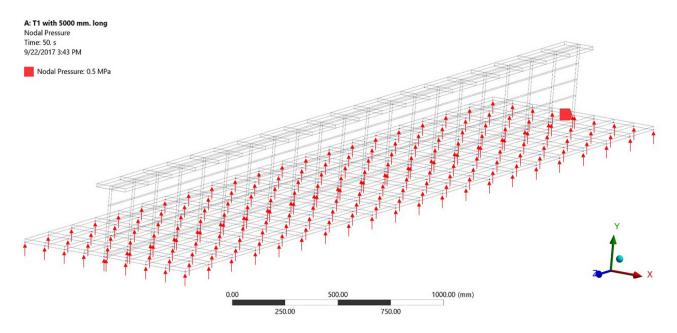


Figure 12 Pressure on all nodes of the stiffener plate in positive y-direction.

5. Load - Deflection curve

The result of mid-span deflection was obtained from Ansys Workbench 17.2 student's version, and the load-deflection curves plotted for the various stiffeners using OriginPro 8. The results are shown in **Figures 13** and **14**.

Figure 13 is the comparison result of the mid-span deflection between T and RSF stiffeners subjected to concentrated load. For model 1, the highest deflection was 0.25 mm for the T1 model. In contrast, the RSF1 model illustrated a deflection of 0.22 mm, which demonstrates a difference of 13.63 %. When considering other models, there is also the same tendency. Moreover, in **Figure 14**, the T stiffeners have illustrated a deflection from the distributed load higher than the RSF stiffeners.

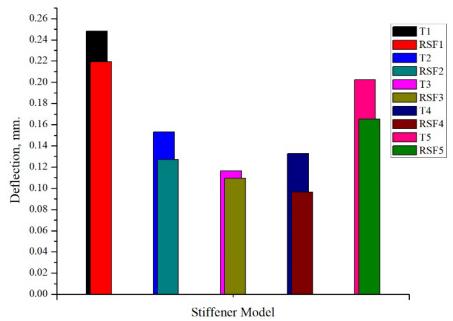


Figure 13 Mid-span deflections of T and RSF subjected to concentrated load.

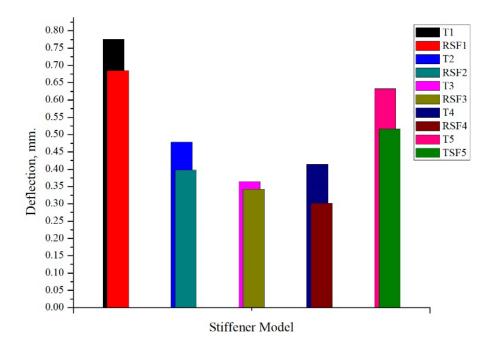


Figure 14 Mid-span deflections of T and RSF stiffeners subjected to distributed load.

In addition, this research provided the condition of the load step applied to all nodes under the bottom plate of the stiffener. The forces were 10,000 to 500,000 N, and the pressures were 0.01 to 0.5 MPa. The results of the linear analysis of deflection are shown in **Figures 15** and **16**. (a) shows all stiffener models combined in the same chart, and (b) to (f) show the comparison of the mid-span deflection between the T and RSF stiffeners in each model. From **Figure 15(b)**, for the linear elastic curve and deflection at the maximum force 500,000 N, the deflection of T1 was 23.619 mm, and RSF1 was 21.986 mm, which demonstrates a difference of approximately 8.9 % between the 2 models. In **Figure 16**, the linear elastic curve of pressure and deflection of the T and RSF stiffeners illustrated the same tendency as in **Figures 15(a) - 15(f)**.

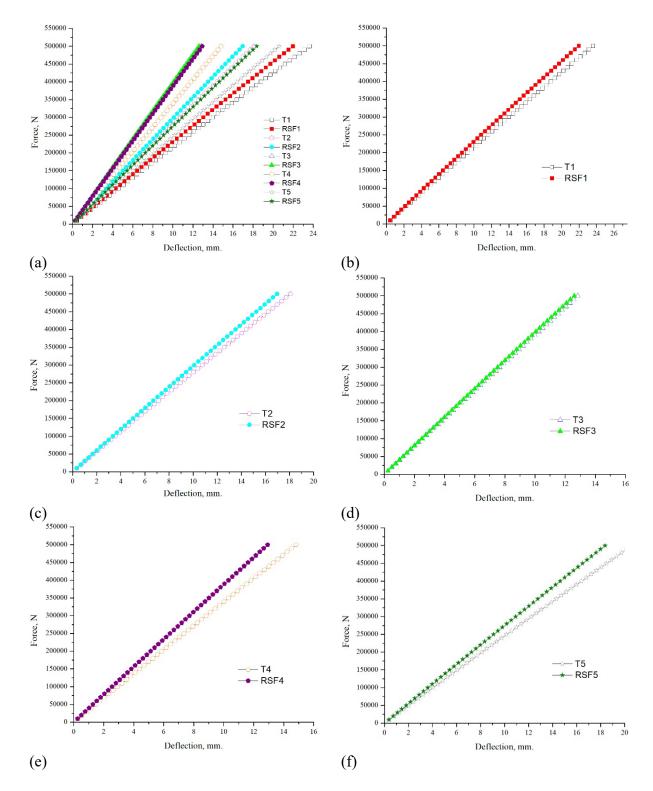


Figure 15 Linear elastic curve of force and deflection of T and RSF stiffeners.

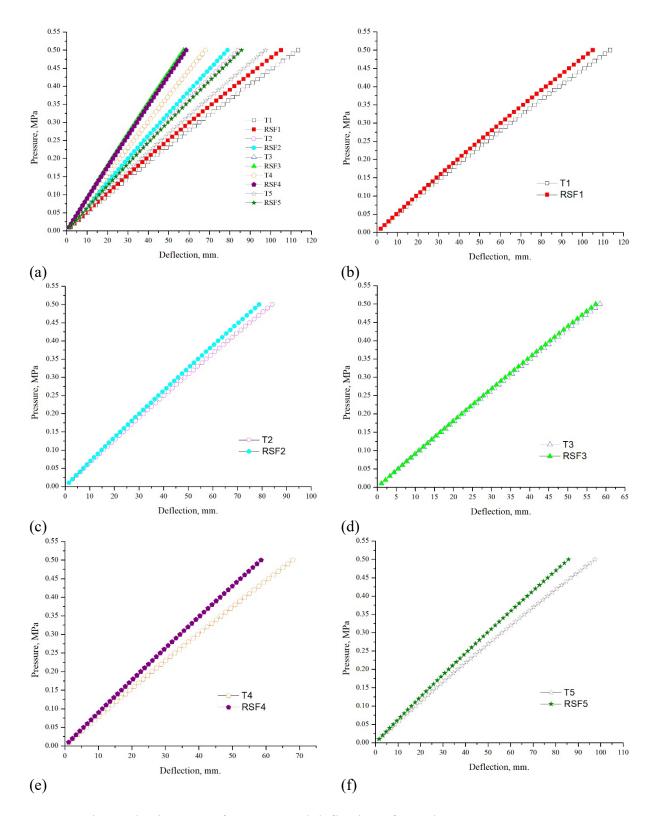
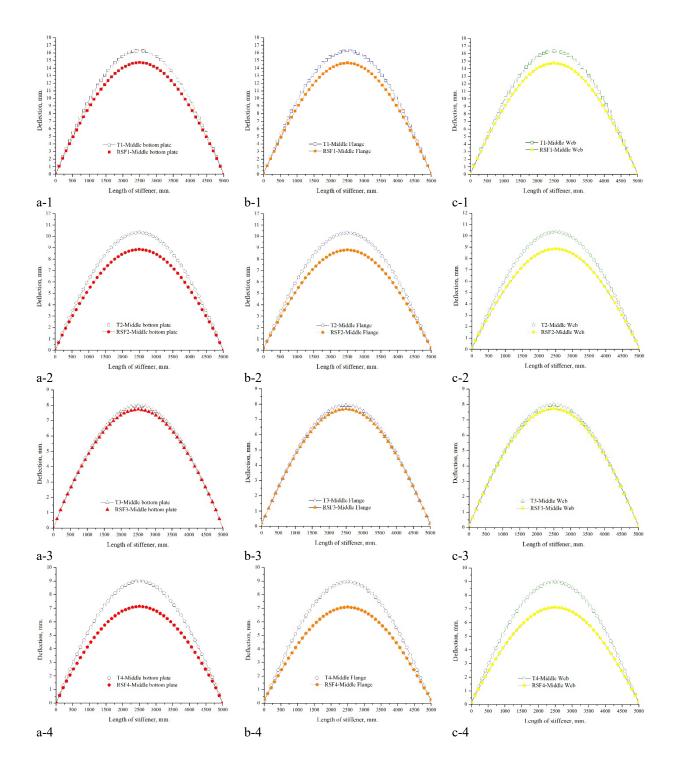


Figure 16 Linear elastic curve of pressure and deflection of T and RSF.

This study also focused on the deflection in each component of the stiffener model, which the analysis classified into 3 components: bottom plate, web, and flange, where the location considered was in the middle of each element. The Path function was used in Ansys Workbench to define the location in coordinates x, y, and z, as shown in **Figures 17** and **18**, in which a-, b-, and c-represent the analysis of middle bottom plate, middle flange, and middle web, respectively.

Figures 17 and **18** show the deflection results of 3 components (bottom plate, flange, and web), in which the T stiffeners have deflection higher than the RSF stiffeners for all conditions.



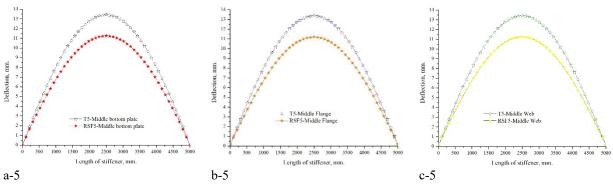
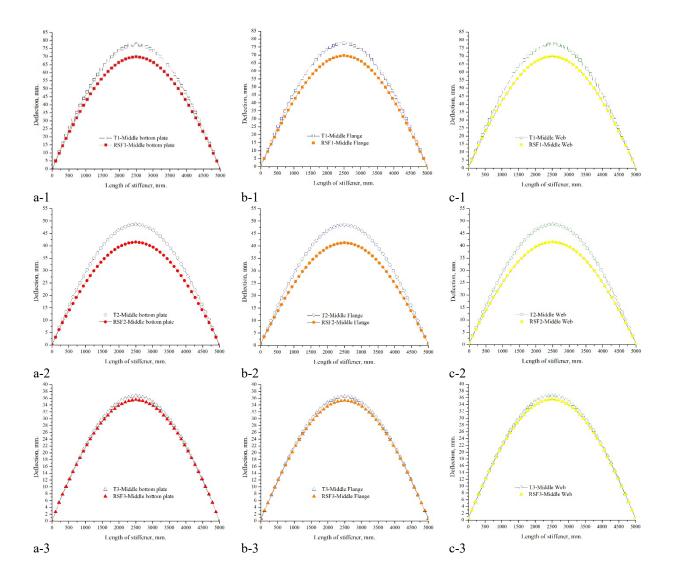


Figure 17 Deflection of 3 components along length of T and RSF stiffeners subjected to force on nodes.



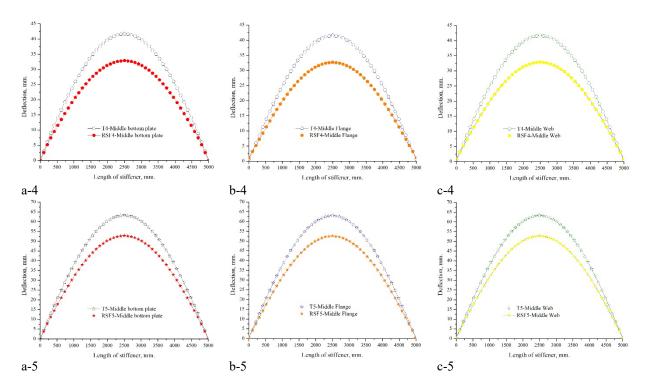


Figure 18 Deflection of 3 components along length of T and RSF stiffeners subjected to pressure on nodes.

One of the methods to determine the strength of a structure is to evaluate the equivalent stress. Von-Mises is widely used to check whether an engineering design will withstand defined load conditions. This paper also aimed to determine the equivalent stress at the middle and end part of the flange. The results of the equivalent stress of T and RSF stiffeners for the 2 load conditions of force and pressure are compared, as shown in **Figures 19 - 22**. The equivalent stress of the T stiffeners is higher than that of the RSF stiffeners.

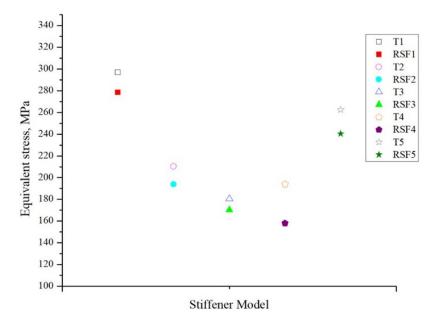


Figure 19 Equivalent stress at middle flange of stiffener models from force subjected on bottom plate nodes.

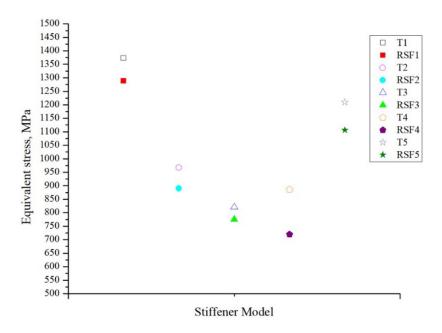


Figure 20 Equivalent stress at middle flange of stiffener models from pressure subjected on bottom plate nodes.

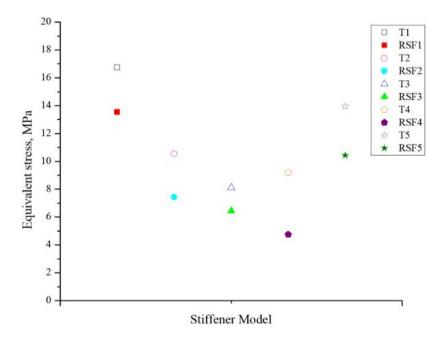


Figure 21 Equivalent stress at the end flange of stiffener models from force subjected on bottom plate nodes.

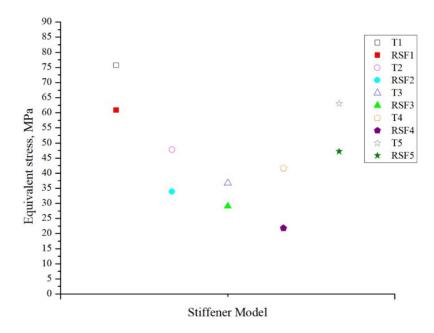


Figure 22 Equivalent stress at end flange of stiffener models from pressure subjected on bottom plate nodes.

6. Result of analysis

The relationships of load and deflection were obtained for both T and RSF stiffeners. From section 5, the results from **Figures 13 - 18** presented that RSF stiffeners had higher strength than T stiffeners when subjected to force and pressure in conditions of the same section area, weight, and plate dimension. Considering the results of simply supported beams shown in **Figures 17** and **18**, the location of maximum deflection in the y-direction occurred in the middle of the component, in which the curves are illustrated as a parabola. All of the curve types showed deflection in the y-direction of T stiffeners was higher than that of RSF stiffeners subjected to the same load condition.

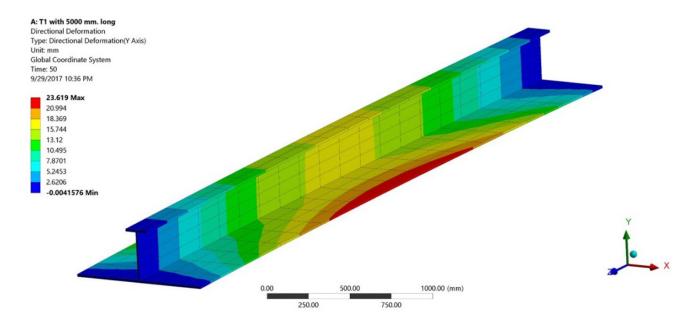


Figure 23 Deflection of T1 stiffener subjected to force 5,000 N. on bottom plate nodes.

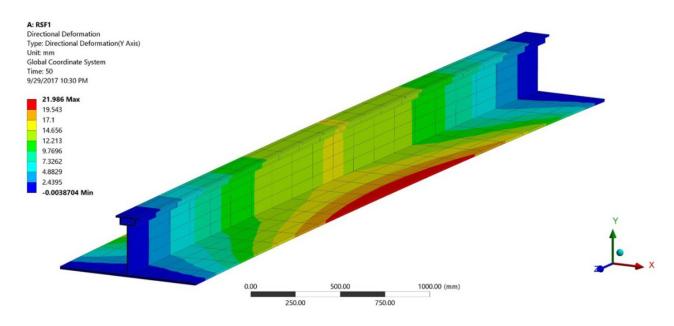


Figure 24 Deflection of RSF1-stiffener subjected to force 5,000 N. on bottom plate nodes.

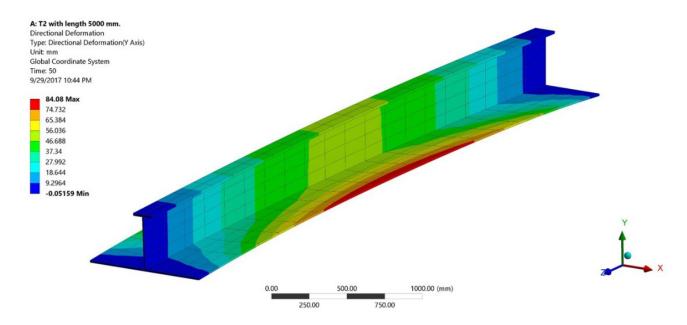


Figure 25 Deflection of T2-stiffener subjected to pressure 0.5 MPa on bottom plate nodes.

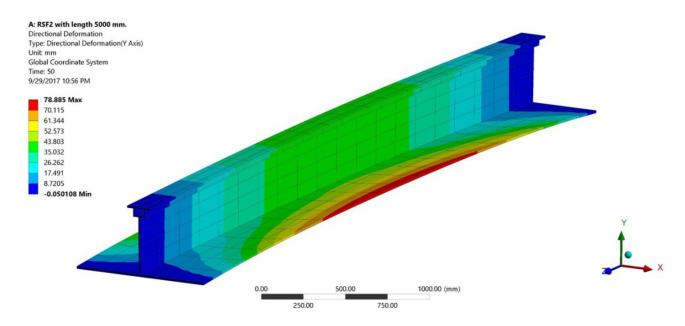
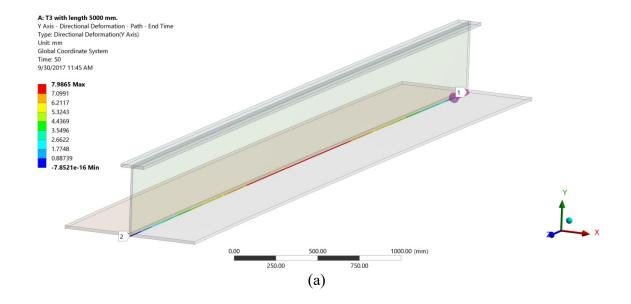


Figure 26 Deflection of RSF2-stiffener subjected to pressure 0.5 MPa on bottom plate nodes.

Figures 23 - 36 show the finite element simulation of deflection in the y-direction of T1&2 and RSF1&2 stiffener models subjected to a force of 5,000 N and a pressure of 0.5 MPa. The maximum deflection occurred on the bottom plate. This situation indicated that, at the same load condition, T stiffeners have more deflection in the y-direction than RSF stiffeners. **Figures 27** and **28** are based on finite element simulation in the location of middle horizontal from start to end in which (a), (b), and (c) represent the middle bottom plate, middle web, and middle flange, respectively.



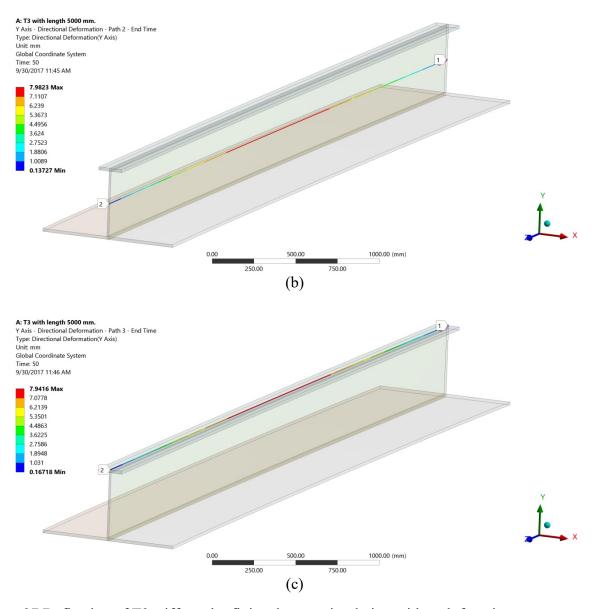
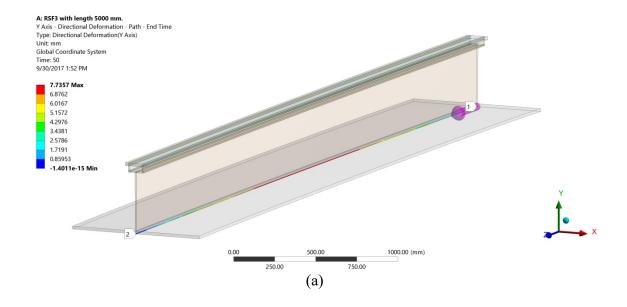


Figure 27 Deflection of T3 stiffener by finite element simulation with path function.



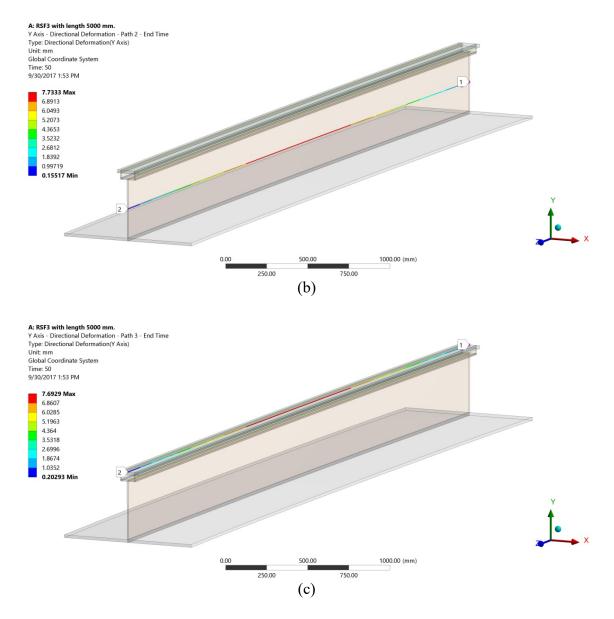


Figure 28 Deflection of RSF3 stiffener by finite element simulation with path function.

Furthermore, this paper provided the comparison results of equivalent stress on the middle and end of the flange. The simulation results indicated the equivalent stress at the focus point of the RSF stiffener was lower than that in the standard T stiffener. When considering the middle flange of the T4 stiffener, the value of equivalent stress is 193.99 MPa, and for RSF4-stiffener, it is 159 MPa. The finite element simulations of equivalent stress are shown in **Figures 29** and **30**. Therefore, the RSF stiffeners have a failure load higher than the T stiffeners in conditions of the same weight, section area, and plate dimension.

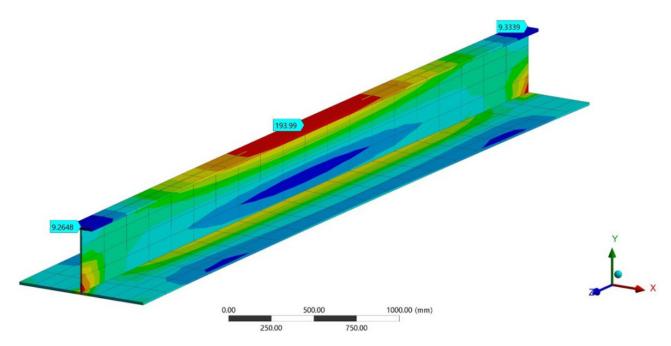


Figure 29 Equivalent stress on focus location of T4 stiffener by finite element simulation.

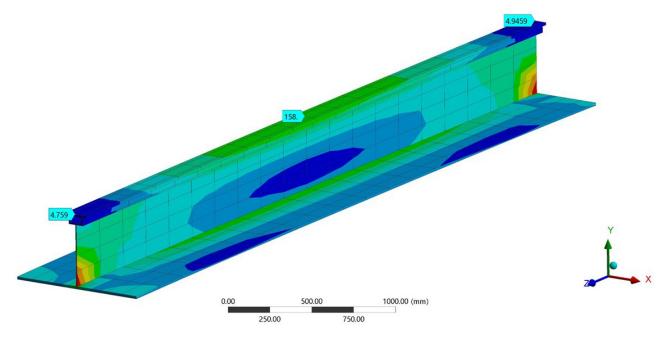


Figure 30 Equivalent stress on focus location of RSF4 stiffener by finite element simulation.

7. Conclusions

The aim of this research is the comparative strength of T stiffeners and RSF stiffeners in the condition of simply supported beam. The methodologies of this research have 2 conditions; firstly the stiffener models are subjected with concentrated load at the mid-span line, and distributed load on the surface area of the flange. The results from commercial software Ansys Workbench 17.2 student version have been compared with the theoretical calculation as per the Double Integral Method. Secondly, distributed force 5,000 N and pressure 0.5 MPa were defined to subject all nodes of the bottom plate of the stiffener; then, deflection in the *y*-direction and equivalent stress results between T and RSF stiffeners were compared.

Moreover, this paper also focuses on each component of the stiffeners, which were separated into 3 parts: bottom plate, web, and flange (the location focus on the middle of each part). The results of deflection and equivalent stress showed that the RSF stiffeners have higher strength than T stiffeners. From this study, it can be concluded that the RSF stiffeners are suitable for ship structure in the condition of subject loads and without increasing weight.

8. Future work

The geometry of non-conventional stiffeners needs to be developed and refined for better results and analyzed with the hull girder model. Hydrodynamic force and pressure will be used in the next step of this research work.

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